

PRECISION MACHINING SINCE 1966

Millat Industries has been in business for over 55 years and specializes in Aerospace CNC Machining, Automotive CNC Machining (Mass Production), Construction Navigational Equipment CNC Machining, and Powder Coating.

We have two locations and three shifts

- Kettering location on Croftshire Dr. (between David & Rahn Roads)
 - o 1st (7a-3:30p), 2nd (3p-11:30p), or 3rd (11p-7:30a)
- **Huber Heights location** on Center Point 70 Blvd. (off Rt. 4 and I-70)
 - o Days (6a-4:30p) or Nights (7:30p-6a)

We can be reached at:

- Resumes@millatindustries.com or ejohns@millatindustries.com
- 937-434-6666 ask for Eric

Our currently open positions include:

- Machine Operator (Kettering) (1st, 2nd, 3rd)
 - The Operator learns and operates CNC Machines and machining centers and applies basic knowledge of machine shop theory and procedures, shop mathematics, machinability of materials, and layout techniques.

Essential Job Functions

- Loads raw material and unloads finished product from the machine.
- Performs basic deburring on the product
- Learns safety basics, sawing, drilling, materials, turning, and speeds and feeds.
- Learns safe operation and receives practical experience on lathes and milling machines within the assigned department.
- Machinist (Both locations) (1st, 3rd, Days, Nights)
 - The CNC Machinist specializes in setting up and operating CNC machines and machining centers. The CNC Machinist applies intermediate knowledge of machine shop theory and procedures, shop mathematics, maintainability of materials, and layout techniques.

Essential Job Functions

• Follows the sequence of operations on a router and set-up requirements on set-up sheets with minimal support.





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- Ability to conduct basic quality control checks and full functional deburring.
- Perform tool changes when needed.
- Selects, aligns, and secures holding fixtures, cutting tools, attachments, accessories, and materials on machines; such as mills, lathes, and saws.
- Calculates and sets controls to regulate machining factors; such as feeds and speeds, coolant flow, depth of cut, or enters commands to retrieve, input, or edit programs.
- Starts and observes machine operations to detect malfunctions or out-of-tolerance machining, and adjust machine controls or programs as required.
- Verifies dimensions and alignment using measuring instruments, such as micrometers, height gauges, gauge blocks, and other inspection equipment.
- Masking Technician (Huber) (Days)
 - The Masking Technician Level I specializes in preparing, masking parts for finishing services.
 - Essential Job Functions
 - Mask/unmask all common parts per work instructions
 - Sanding and/or prepare parts for re-work as needed
 - Load/unload parts correctly on the overhead conveyor
 - Ability to read customer prints and specifications
- Paint & Assembly Technician (Huber) (Days)
 - The Paint-Assembly Technician Level I specializes in preparing parts for powder coat Finishing Services.
 - Essential Job Functions
 - Build and/or clean part racks
 - Load/unload parts correctly on the overhead conveyor
 - Perform visual quality checks on painted product
 - Operate a tumbler to deburr, smooth, polish, and/or clean parts Inspect threaded holes and operate a Flex-Arm tapping machine
 - Operates an ADF Washer
 - Sanding and/or preparing parts for re-work as needed
 - Ability to read customer prints and specifications
 - Assemble/Package parts per instructions

